

PDMPak[®] Bottle System for Pressurized Applications

Liner-based bottle system for critical material delivery

The PDMPak[®] system for pressurized applications is a leading containment and dispense system that helps ensure that chemicals are protected throughout the filling, shipping and dispensing operations. The system includes a container which consists of a flexible liner inside a rigid overpack, a package closure and a dispense connector.

APPLICATIONS

- PDMPak systems are designed for applications that require indirect pressurization during the dispense process. Pressure delivery gas flows through the dispense connector into the region between the bottle and the liner, causing compression, collapsing the liner and delivering chemical.

FEATURES & BENEFITS

- Designed to meet rigorous chemical input pressure requirements
- Eliminates the use of pumps
- Shatter-resistant bottle helps improve safety
- Indirect pressure with its sealed delivery system ensures safe chemical delivery and helps prevent external contamination
- Liner-based system maximizes chemical utilization



PDMPak system for pressurized applications with SmartCap™ closure

SPECIFICATIONS

Rated capacity	PK-01-A4-T420-1	1-liter	
	PK-04-A4-T420-1	4-liter	
DO NOT overfill. There is a designed overhead capacity to accommodate the dispense system. The actual capacity should be used when filling the PDMPak to avoid process problems and potential overflows.			
Nominal weight of assembly (including temporary cap*)	1-liter	0.29 kg (0.63 lb)	
	4-liter	0.76 kg (1.68 lb)	
UV protection	Less than 0.1% light transmittance at 190–400 nm wavelength		
United Nations classification	A combination package with Entegris specified shipping box (Certified UN4G/Y: 4-liter size only)		
Overpack neck thread type	Modified 63 mm buttress thread; 4.24 mm (0.167") pitch		
Pressure dispense rating	The PDMPak is a pressure rated vessel. Maximum operating pressure: 1 atm gauge pressure (14.7 psig, 101.4 kPa)		
Country of manufacture	USA		
Materials of construction	Overpack	Blow molded HDPE	
	Chime	Injection molded HDPE	
	Liner	PTFE film	
	Fitment	Injection molded natural virgin PFA	
	Retainer	Injection molded natural virgin HDPE	
	Temporary cap	Injection molded LDPE – red pigmented	
Manufacturing standards	Fabricated and tested in a Class 5 Cleanroom as per International Standard ISO 14644-1:1999 Cleanrooms and associated controlled environments – Part 1: Classification of air cleanliness.		
	Film and seal defect detection	Light table visual inspection	
	Liner leak detection**	Pressure decay tested	
	Liner integrity verification***	Pressurized burst tested Weld tensile strength tested	
	Particle count verification	Particle tested with ultrapure DI water	
Cleanliness	PDMPak contains a particle-certified liner. Product is not to exceed 20 particles per mL at ≥ 100 nm in ultrapure DI water. Product is not to exceed 10 particles per mL at ≥ 150 nm in ultrapure DI water. Product is not to exceed 5 particles per mL at ≥ 200 nm in ultrapure DI water. A Certificate of Analysis stating lot-specific particle count data is available for each shipment of product.		
Extractable trace elements	Product is not to exceed 3 ppb (parts per billion) total of extractable trace elements listed utilizing 5% Nitric acid. Trace elements reported are: Ag, Al, As, B, Ba, Bi, Ca, Cd, Co, Cr, Cu, Fe, In, K, Li, Mg, Mn, Na, Ni, Pb, Si, Sn, Sr, Ti, V, W, and Zn. A Certificate of Analysis stating lot-specific trace element data is available for each shipment of product.		
Packaging	Inner	PDMPaks are double-wrapped in two PE bags and closed with a cable tie	
	Outer	Corrugated fiberboard	
Shipping information		1-LITER SIZE	4-LITER SIZE
	Box quantity	30	6
	Skid quantity	450 (15 boxes of 30)	150 (25 boxes of 6)
	Box dimensions	851 mm L x 343 mm W x 324 mm H (33.5" L x 13.5" W x 12.8" H)	660 mm L x 457 mm W x 356 mm H (26" L x 18" W x 14" H)

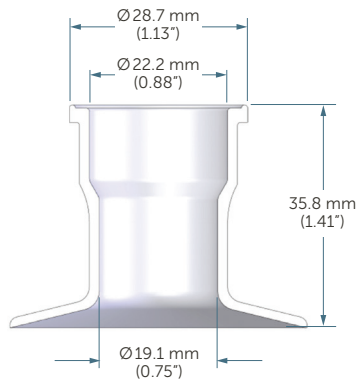
*A temporary cap weighs 7 g (0.007 kg)

**Detection = every liner

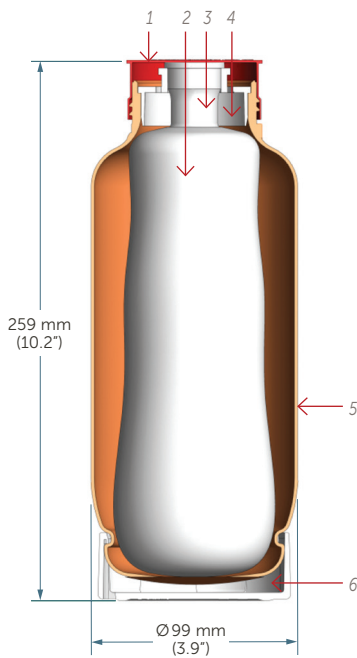
***Verification = statistical sampling

DIMENSIONS

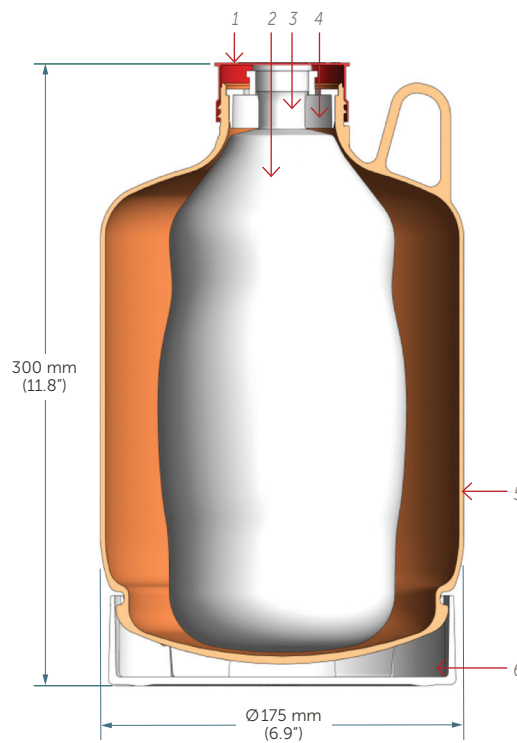
Fitment



PDMPak



1-liter size



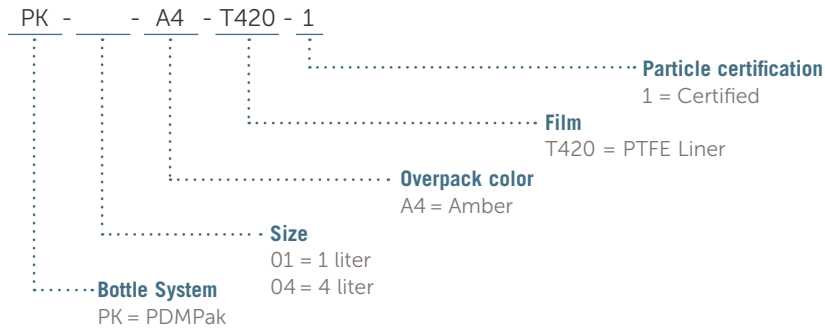
4-liter size

Note: Unless otherwise indicated, all dimensions are nominal.

Item	Description	Quantity
1	Temporary cap	1
2	Liner	1
3	Fitment	1
4	Retainer	1
5	Overpack	1
6	Chime	1

ORDERING INFORMATION

PDMPak Bottle System for Pressurized Applications: part number



PDMPak bottle system accessories

Part number	Description
NCD-AA-AA	Dispense closure
SC-XX-YY-ZZ	SC type SmartCap with customer-specific key-code*
SCD-XX-YY-ZZ	SCD type SmartCap with customer-specific key-code*
SCG-XX-YY-ZZ	SCG type SmartCap with customer-specific key-code*
NA-51-A-XXYYZZ	Torque tool for SmartCap with keyed insert. Contains NA-51 torque tool body and NA-51-XXYYZZ keyed insert. NA-51 and NA-51-XXYYZZ are also available for purchase separately.
NA-47	Tear tab removal tool
NA-33	Torque wrench, $\frac{3}{8}$ " , 0–150 lbf•in
NA-42	Torque tool adapter, SmartCap

*Contact Entegris to obtain customer-specific key-code.

LIMITED WARRANTY

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Corporate Headquarters
129 Concord Road
Billerica, MA 01821
USA

Customer Service
Tel +1 952 556 4181
Fax +1 952 556 8022
Toll Free 800 394 4083

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