# Pharmsteri<sup>™</sup> PTFE Cartridge Filter

PSTT series filters provide safe, sterile filtration for pharmaceutical and food and beverage applications

PSTT series PTFE cartridge filters join our portfolio of filtration solutions that help ensure reliable product processing. Con-structed of polypropylene components and a hydrophobic polytetrafluoroethylene (PTFE) membrane, Pharmsteri<sup>TM</sup> cartridge filters are economical and efficient for use in vari-ous air and gas, pharmaceutical and food and beverage applications.

Our portfolio of Pharmsteri<sup>TM</sup> PTFE filters is 100% tested during manufacturing to ensuring high quality for sterility assurance. Various fitting sizes and types are available to provide design flexibility and versatility in a broad range of applications.



Air and gas filters.

#### **APPLICATIONS**

- Sterile filtration for air and gas
- Vent filtration

## **FEATURES & BENEFITS**

| All components meet USP <88> Class<br>VI Plastics Test                 | Fits most stainless-steel housings, providing design flexibility and versatility in a broad range of applications |
|--|---|
| Sterilizing-grade materials meet<br>Bacterial Challenge Test ASTM F838 | Provides safe, sterile filtration for air and gas applications  |
| 100% integrity tested before release                                   | Provides high quality for sterility assurance   |

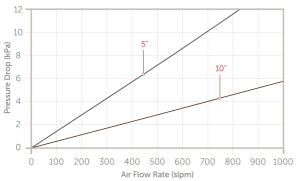


## **SPECIFICATIONS**

| Retention rating                   | 0.22 μm   |   |  |
|------------------------------------|---|---|--|
| Materials                          | Media   | Polytetrafluoroethylene (PTFE)                    |  |
|                                    | Support   | Polypropylene                                     |  |
|                                    | Sleeve, core, top, and end caps   | Polypropylene                                     |  |
|                                    | O-ring  | Silicone  |  |
| Sealing<br>technology              | Thermal bonding without adhesives   |   |  |
| Filtration area                    | ≥0.58 m² @ 10", ≥0.28 m² @ 5"   |   |  |
| Integrity test                     | Minimum bubble point at 60% isopropanol water, 25°C (77°F)  | ≥1155 mbar  |  |
|                                    | Minimum bubble point at 95% ethanol water, 25°C (77°F)  | ≥1100 mbar  |  |
|                                    | Water intrusion at 2620 mbar @ 25°C (77°F)  | ≤1.0 mL/min @ 5"                                  |  |
|                                    |   | ≤1.4 mL/min @ 10"                                 |  |
| Maximum<br>operating<br>conditions | Maximum forward differential pressure   | 4.2 bar @ 25°C (77°F), 2.0 bar @ 80°C (176°F)     |  |
| Sterilization<br>cycles            | Maintained integrity after 100 cycles of forward steam-in-place (SIP) sterilization at 135°C (275°F) for 30 min, or 50 cycles of reverse SIP sterilization at 127°C (261°F) for 30 min,or 100 cycles of autoclave at 127°C (261°F) for 30 min |   |  |
| Endotoxin<br>releasing             | <0.25 EU/mL according to the test methodology in USP  |   |  |
| TOC                                | <0.5 mg/L after a water flush of 5 L/10" car  | rtridge   |  |
| Conductivity                       | ≤1.3 µS/cm after water flush of 5 L/10" cartridge   |   |  |
| Particle release                   | Meets the requirements of WFI set by USP  |   |  |
| Non-fiber<br>releasing             | Meets the criteria for a non-fiber releasing  | filter defined in 21 CFR 210.3(b)(6)              |  |
| NVR                                | After autoclaving and 24-hours in 50% ethanol water with vibration (contact Entegris for details)   |   |  |
| Material toxicity                  | Material toxicity All components meet the requirements of the USP <88> Reactivity Test for Class VI Pl  |   |  |
|                                    | Filters meet the requirements of USP <87>   | Biological Reactivity Tests In Vitro Cytotoxicity |  |
| Bacterial<br>challenge test        | Passed the bacterial challenge test using Brevundimonas diminuta (ATCC 19146) at a minimum challenge concentration $1x10^7$ CFU/cm <sup>2</sup> (0.22 $\mu$ m) per ASTM F838  |   |  |
| Indirect food<br>additive          | Meets the FDA Indirect Food Additive requ   | irements cited in 21 CFR 177-182                  |  |
| Food contact<br>material           | (EU) No. 1935/2004, (EU) No. 10/2011  |   |  |
| Quality                            | Manufactured in accordance with ISO 900   | 1 and ISO 13485 certified quality management      |  |

## PERFORMANCE DATA





## DIMENSIONS

## Code 6



| Length | Code 6 (A)       |  |
|--------|------------------|--|
| 5"     | 150.5 mm (5.9")  |  |
| 10"    | 276.0 mm (10.9") |  |
| 20"    | 520.0 mm (20.5") |  |
| 30"    | 764.5 mm (30.1") |  |

### Code 7



| Length | Code 7 (A)       |  |
|--------|------------------|--|
| 5"     | -                |  |
| 10"    | 316.5 mm (12.5") |  |
| 20"    | 561.0 mm (22.1") |  |
| 30"    | 805.5 mm (31.7") |  |

#### ORDERING INFORMATION

| Part number  | Connection | Length | 0-ring   | Retention rating |
|--------------|------------|--------|----------|------------------|
| PSTT022605S1 | Code 6     | 5"     | Silicone | 0.22 µm          |
| PSTT022610S1 | Code 6     | 10"    | Silicone | 0.22 µm          |
| PSTT022620S1 | Code 6     | 20"    | Silicone | 0.22 μm          |
| PSTT022630S1 | Code 6     | 30"    | Silicone | 0.22 μm          |
| PSTT022710S1 | Code 7     | 10"    | Silicone | 0.22 μm          |
| PSTT022720S1 | Code 7     | 20"    | Silicone | 0.22 μm          |
| PSTT022730S1 | Code 7     | 30"    | Silicone | 0.22 μm          |

#### FOR MORE INFORMATION

Please call your Regional Customer Service Center today to learn what Entegris can do for you. Visit entegris.com and select the Contact Us link to find the customer service center nearest you.

### TERMS AND CONDITIONS OF SALE

All purchases are subject to Entegris' Terms and Conditions of Sale. To view and print this information, visit entegris.com and select the Terms & Conditions link in the footer.



 Corporate Headquarters
 Customer Service

 129 Concord
 Tel +1 952 556 4181

 Billerica, MA 01821
 Fax +1 952 556 8022

 USA
 Toll Free 800 394 4083

Toll Free 800 394 4083

Entegris®, the Entegris Rings Design®, and other product names are trademarks of Entegris, Inc. as listed on entegris.com/trademarks. All third-party product names, logos, and company names are trademarks or registered trademarks of their respective owners. Use of them does not imply any affiliation, sponsorship, or endorsement by the trademark owner.