

PrimeLock®

Straight Adapter, JIS Flange

A premium PFA fitting for high-purity and corrosive chemical applications

Entegris has supplied innovative connection technology into the high-purity chemical handling markets for over 30 years. Our PrimeLock® fittings (available in sizes from 1/4" to 1½" and 40 mm) are clean, robust, and very easy to assemble. With audible and visual indicators, users can quickly verify the proper makeup of the connection. Heat is not required to assemble this fitting, saving time and money.

PrimeLock fittings perform effectively in the most demanding chemical applications at both ambient and elevated temperatures. The ultraclean design provides enhanced reliability within your system, with an all-PFA wetted construction. PrimeLock fittings are fully tested using our stringent testing and qualification methodology. This extremely robust, clean fitting is the most reliable connection technology on the market.

APPLICATIONS

- High-purity, corrosive chemical handling
- Semiconductor applications
 - Photolithography
 - Bulk chemical delivery
 - CMP
 - Wet etch and clean
 - High-temperature cleaning processes
- Solar, LED, flat panel display
- Excellent performance with low surface tension chemistries



PrimeLock straight adapter, JIS, available in sizes up to 1-1/2".

FEATURES & BENEFITS

Ease of assembly	Provides consistent and repeatable fitting makeup
All wetted PFA components	Offers broad chemical compatibility
Robust thread design	No cross-threading, quick makeup, increased sealing force
Unique seal design	Nonwetted insert reduces entrapment, leak points, and flow interruptions
No heat required to flare tubing	Saves time and money; reduces operator variability
Connection verification ring	Audible and visual indication of proper fitting makeup
Capable of elevated temperature ratings, all sizes	Simplifies product selection and is compatible with high-temperature chemical processes
Innovative dual-wrench design for 1½" or 40 mm nuts	Make it easier to assemble fittings, saving time and money

SPECIFICATIONS

		1/4" - 1 1/4" Sizes	1 1/2" and 40 mm Sizes
Materials	Body, insert, nut	PFA	PFA
	Connection verification ring	ETFE	ETFE
Operating conditions*	Media pressure	827 kPa (120 psig) @ 21°C (70°F)	689 kPa (100 psig) @ 21°C (70°F)
		276 kPa (40 psig) @ 200°C (392°F)	276 kPa (40 psig) @ 150°C (302°F)
	Temperature range (fluid)	-18° to 200°C (0°– 392°F)	-18° to 150°C (0°– 302°F)
Compliant		RoHS	RoHS

*1 1/4" PrimeLock "SpaceSaver" connections are rated to 586 kPa (85 psig) @ 100°C (212°F).

Recommended Torque

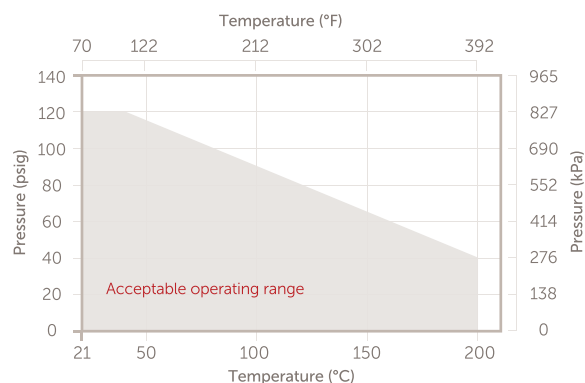
JIS Flange Size	Bolt Diameter	Recommended Bolt Torque
15A (1/2")	12 mm	170 in•lbs 19.2 (N•m)
20A (3/4")	12 mm	170 in•lbs 19.2 (N•m)
25A (1")	16 mm	195 in•lbs 22.0 (N•m)
40A (1 1/2")	16 mm	195 in•lbs 22.0 (N•m)

Applicable PFA Tube Dimensions

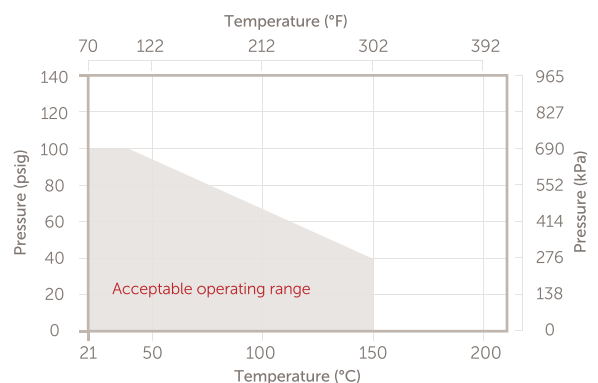
OD	OD Tolerance	Wall Thickness	Wall Thickness Tolerance
1/4" (6.35 mm)	±0.004" (±0.10 mm)	0.047" (±1.19 mm)	±0.004" (±0.10 mm)
3/8" (9.52 mm)	±0.004" (±0.10 mm)	0.062" (±1.57 mm)	±0.005" (±0.13 mm)
1/2" (12.70 mm)	±0.005" (±0.13 mm)	0.062" (±1.57 mm)	±0.005" (±0.13 mm)
3/4" (19.05 mm)	±0.005" (±0.13 mm)	0.062" (±1.57 mm)	±0.005" (±0.13 mm)
1" (25.40 mm)	±0.005" (±0.13 mm)	0.062" (±1.57 mm)	±0.005" (±0.13 mm)
1 1/4" (31.75 mm)	±0.007" (±0.18 mm)	0.075" (±1.90 mm)	±0.007" (±0.18 mm)
1 1/2" (38.10 mm) and 40 mm	±0.007" (±0.18 mm)	0.086" (±2.18 mm)	±0.007" (±0.18 mm)

PERFORMANCE DATA

PrimeLock Fittings Sizes 1/4" – 1 1/4"
Pressure vs. Temperature Rating



PrimeLock Fitting Sizes 1 1/2" and 40 mm
Pressure vs. Temperature Rating



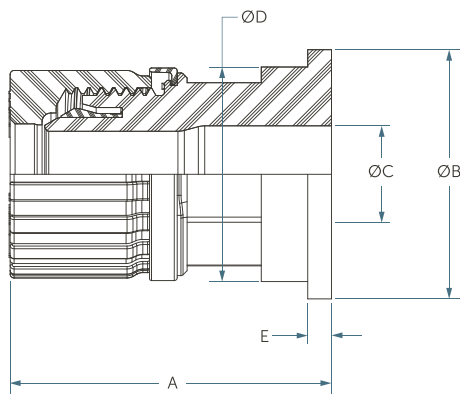
PERFORMANCE DATA

Note: 1 1/4" PrimeLock "SpaceSaver" connections are rated to 586 kPa (85 psig) @ 100°C (212°F).

Fittings Reliability Test Results

Test Type	Test Conditions	Acceptance Criteria	Results
Burst pressure	Media pressure increased until leak occurs	No external leakage prior to tube rupturing	PASS No external leakage
Cyclic pressure leak test	1/4"-1 1/4": 1241 kPa (180 psig) water @ 23°C (73°F)	No external leakage after 1 million cycles @ 1.5 × rated pressure	PASS No external leakage
	1 1/2" and 40 mm: 1034 kPa (150 psig) water @ 23°C (73°F)		
	1/4"-1 1/4": 414 kPa (60 psig) hydraulic oil @ 200°C (392°F)	No external leakage after 1 million cycles @ 1.5 × rated pressure	PASS No external leakage
	1 1/2" and 40 mm: 414 kPa (60 PSIG) hydraulic oil @ 150°C (302°F)		
High pressure leak test	Submerge fitting Apply nitrogen pressure equaling 80% of the tube burst pressure	No external leakage allowed	PASS No external leakage
Tube pull out test	Apply tensile load to tube/fitting until tube separates from fitting	1/4" (178 N) 40 lbf 3/8" (400 N) 90 lbf 1/2" (534 N) 120 lbf 3/4" (890 N) 200 lbf 1" (1112 N) 250 lbf 1 1/4" (1557 N) 350 lbf 1 1/2" and 40 mm (1779 N) 400 lbf	PASS
Chemical testing	Sulfuric acid Fluorosurfactant Copper sulfate 25% TMAH	No external leakage after 2 million cycles	PASS PASS PASS PASS

DIMENSIONS



Part Number	Leg 1	Leg 2	Orifice	A	B	Dimensions			
						C	D	E	Hex
PS-4K12JF-3	1/4" PrimeLock	20A (3/4") JIS Flange	0.16" (4.1 mm)	2.02" (51.3 mm)	2.05" (52.1 mm)	0.79" (20.1 mm)	1.30" (33.0 mm)	0.24" (6.1 mm)	1"

DIMENSIONS

PS-8K8JFL-3	1/2" PrimeLock	15A (1/2") JIS Flange	0.37" (9.4 mm)	2.44" (62.0 mm)	1.91" (48.5 mm)	0.59" (15.0 mm)	1.02" (25.9 mm)	0.24" (6.1 mm)	1"
PS-8K12JF-3	1/2" PrimeLock	20A (3/4") JIS Flange	0.37" (9.4 mm)	2.44" (62.0 mm)	2.05" (52.1 mm)	0.79" (20.1 mm)	1.30" (33.0 mm)	0.24" (6.1 mm)	1"
PS-12K12JFL-3	3/4" PrimeLock	20A (3/4") JIS Flange	0.62" (15.7 mm)	2.85" (72.4 mm)	2.05" (52.1 mm)	0.79" (20.1 mm)	1.40" (35.6 mm)	0.24" (6.1 mm)	1 3/8"
PS-16K16JFL-3	1" PrimeLock	25A (1") JIS Flange	0.87" (22.1 mm)	3.29" (83.6 mm)	2.52" (64.0 mm)	0.98" (24.9 mm)	1.777" (45 mm)	0.24" (6.1 mm)	1 5/8"
PS-16K24JF-3	1" PrimeLock	40A (1 1/2") JIS Flange	0.87" (22.1 mm)	3.64" (92.5 mm)	3.29" (83.6 mm)	1.56" (39.6 mm)	2.34" (59.4 mm)	0.35" (8.9 mm)	1 5/8"
PS-24K24JFL-3	1 1/2" PrimeLock	40A (1 1/2") JIS Flange	1.33" (33.8 mm)	4.42" (112.3 mm)	3.29" (83.6 mm)	1.56" (39.6 mm)	2.52" (64.0 mm)	0.35" (8.9 mm)	N/A
PS-M40K24JF-3	40 mm PrimeLock	40A (1 1/2") JIS Flange	1.33" (33.8 mm)	4.38" (111.3 mm)	3.37" (85.6 mm)	1.56" (39.6 mm)	3.00" (76.2 mm)	0.35" (8.9 mm)	N/A

ORDERING INFORMATION

PART NUMBER	LEG 1	LEG 2
PS-12K12JFL-3	3/4" PrimeLock®	20A (3/4") JIS Flange
PS-16K16JFL-3	1" PrimeLock®	25A (1") JIS Flange
PS-16K24JF-3	1" PrimeLock®	40A (1 1/2") JIS Flange
PS-24K24JFL-3	1 1/2" PrimeLock®	40A (1 1/2") JIS Flange
PS-4K12JF-3	1/4" PrimeLock®	20A (3/4") JIS Flange
PS-8K8JFL-3	1/2" PrimeLock®	15A (1/2") JIS Flange

We recommend our PrimeLock Connection Verification Gauge to easily and quickly verify your initial PrimeLock connection is properly tightened and secure. Reference the link at the bottom of this page under Related Products for details.

Note: Part number PS-4K12JF-3 uses a special PrimeLock Connection Verification Gauge, PGAUGE-4-NF. [Contact Entegris](#) for ordering information.

FOR MORE INFORMATION

Please call your Regional Customer Service Center today to learn what Entegris can do for you. Visit [entegris.com](https://www.entegris.com) and select the [Contact Us](#) link to find the customer service center nearest you.

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